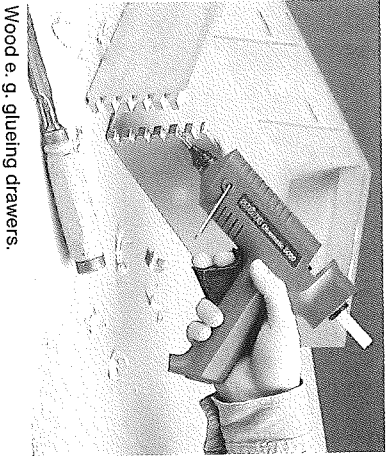


STEINEL®

Gluefix 5000

OPERATOR'S USE & CARE MANUAL SAVE THIS MANUAL



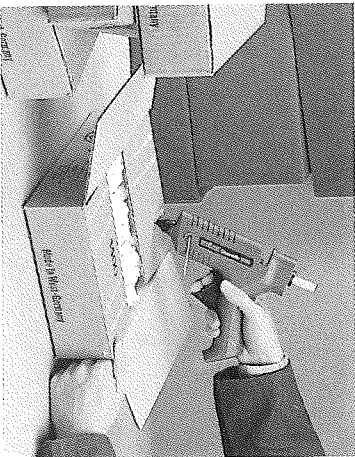
Wood e. g. glueing drawers.



Sealing joints.



Making jewelry



Securely sealing cartons.



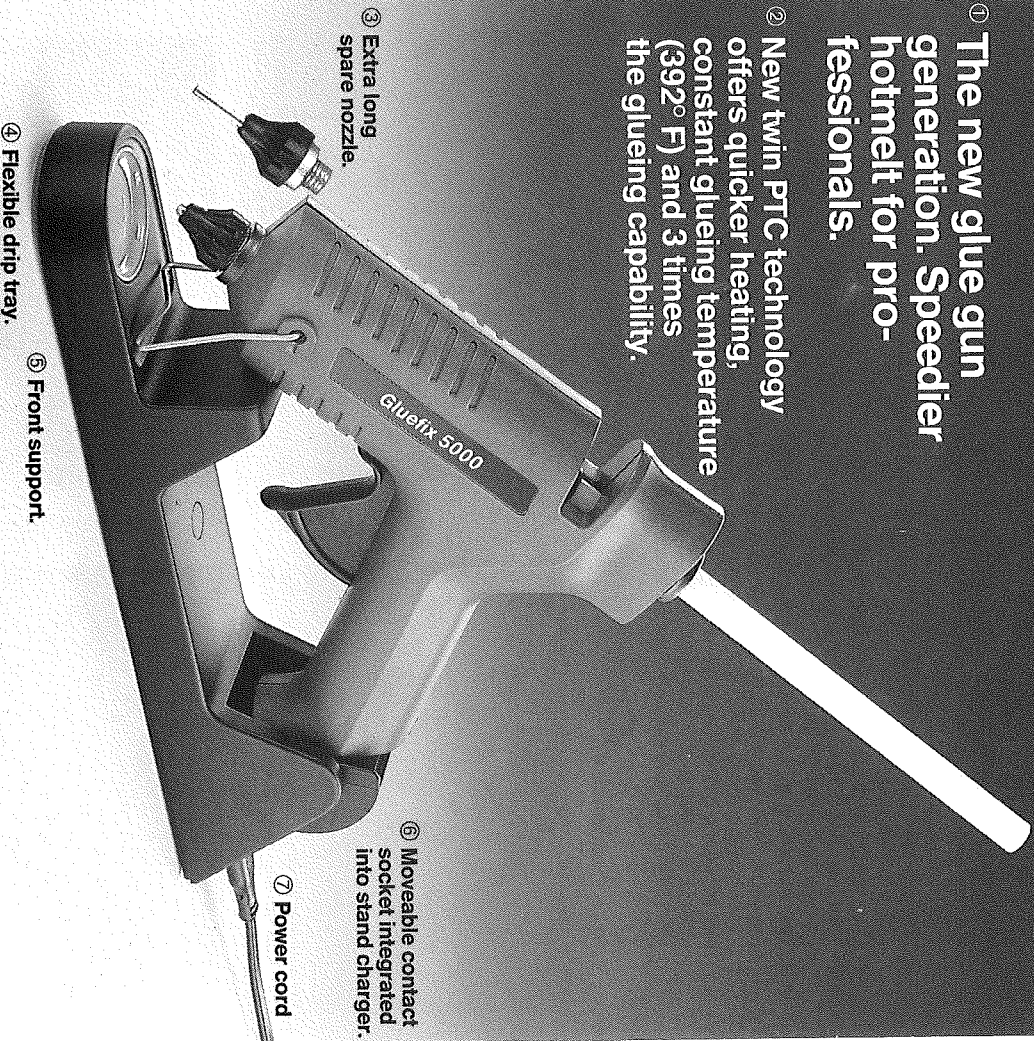
Replacing tiles.

Warranty

Steinel glue guns conform with legal requirements and have been thoroughly inspected and tested before leaving the manufacturing facility. They are warranted to be free of defects from workmanship and materials for a period of ONE YEAR from date of original purchase. Should any trouble develop during this one-year-period, return the COMPLETE tool, freight prepaid, to the factory. If inspection shows the trouble is caused by defective workmanship or material, Steinel will repair (or, at our option, replace) without charge.

This warranty does not apply where: (1) repairs or attempted repairs have been made by others; (2) repairs required because of normal wear and tear; (3) the tool has been abused, misused, or improperly maintained, or; (4) alterations have been made to the tool. No other warranty, written or verbal, is authorized.

24359



① The new glue gun generation. Speedier hotmelt for professionals.

② New twin PTC technology offers quicker heating, constant gluing temperature (392° F) and 3 times the gluing capability.

③ Extra long spare nozzle.

④ Flexible drip tray.

⑤ Front support.

⑥ Moveable contact socket integrated into stand charger.

⑦ Power cord

UL Warning Read this instruction book before using. To reduce risk of fire or electric shock, do not expose to rain or moisture. Store indoors. When servicing, use only identical replacement parts. When using electric tools, basic safety precautions should always be followed to reduce the risk of fire, electric shock and personal injury.

Double Insulated Tools

Tools marked with the words „Double Insulated“ are equipped with a two prong plug. These tools have a special insulation system that complies with applicable standards of both Underwriter's Laboratories, Inc. and Canadian Standard Association. They do not require grounding.

Cautions

1. Never use paste or liquid glues.
2. The glue heats up to 392°F. Beware of Burns! Should you get glue on skin, immediately place affected area under cold water for some minutes. Do not try first to remove glue from skin. If necessary consult a doctor.
3. Keep away from children.
4. If the glueing process is interrupted for more than 30 minutes unplug the tool.
5. Surfaces must be dry, clean and free of grease.
6. The glue strength is at maximum if the articles are connected immediately after the glue is placed on the surface.
7. Glue drops are best removed when cold.
8. After inserting a new glue stick into the unit, wait a few minutes for the stick to be brought up to working temperature.
9. Waisted glue may be removed with a warmed knife.
10. Materials which cool quickly (e. g. stone or metal) should be pre-warmed before glueing.
11. Excessive pressure on the trigger mechanism can cause the glue stick to jam in the chamber. In such a case, heat the unit for approx. 10 mins and withdraw the stick. In case glue stick is too deep in the chamber; heat up a new stick at the nozzle, melt it with the jammed stick at the rear and pull it out with a twisting motion.

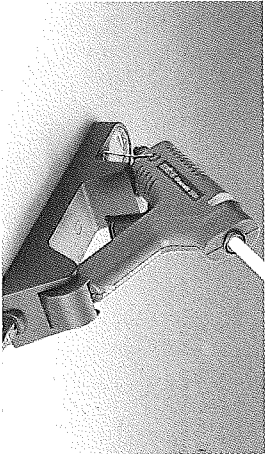
Operating Instructions



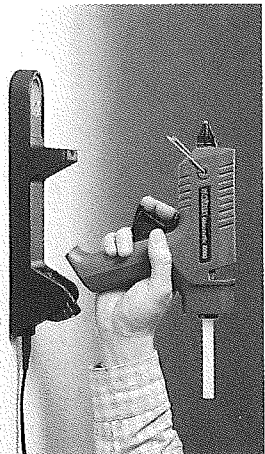
Place glue stick in rear heating channel. Push the glue stick all the way to the bottom of the heat chamber.



After 5 mins. max. remove the gun from the charger with a forward movement. Do not pull upwards.



Plug power cord into a 120 V A. C. power source and then into the glue gun or the stand charger. The control light will light up after 3-5 mins.



Recharge by placing on contact socket. (e. g.: when trigger becomes stiff or outcoming glue is viscous).



Positioned in stand charger

Technical specifications

Supply voltage:	120 V A. C.
standby stage	approx. 30 W
working stage	approx. 500 W
Heat up time	3-5 min
Dia of feed channel	approx 11 mm
Melting temperature	410° F (electronically controlled)

Working tips



Large surface require a generous spread of glue (e. g.: wavy lines).



For glueing of textiles we recommend to spread the glue in wavy lines.



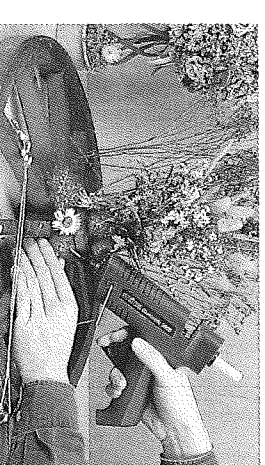
Model making.



Also hard foam can be glued without problem as long as the glue is placed on the carrier material and not on the polystyrene (e. g. drops).



Fixing telephone cable to a base board.



Floral craft.